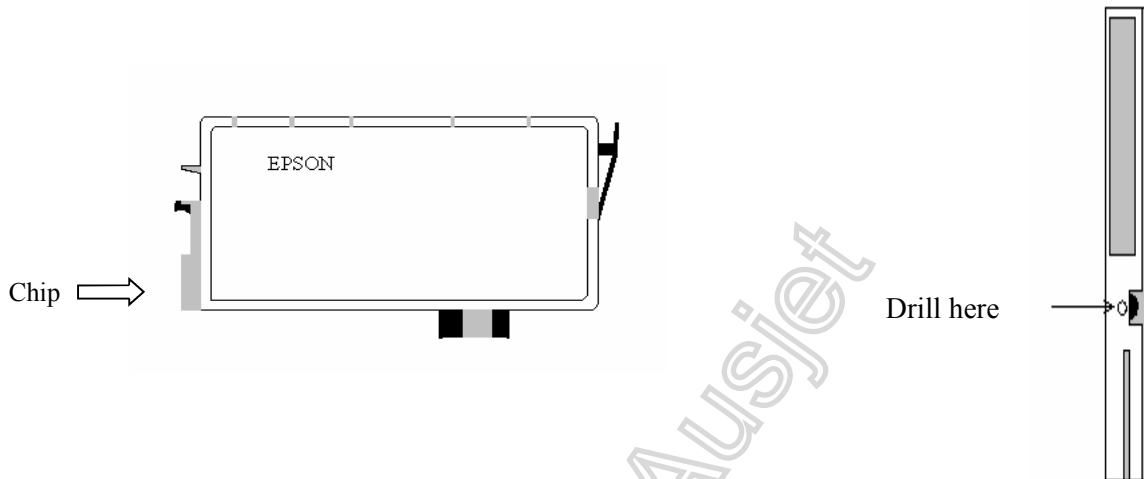


Cartridge:	TO491,TO492,TO493 TO494,TO495,TO496	Cartridge Wt. New:	All cartridges approx 40g
OEM:	Epson	Printer:	R210/R230/R310/R350 RX360/RX510/RX650 R2400
Printhead Location:	Printer	Cartridge Type:	
Reliability:	***	Skill Level:	Average



COMMENTS

It is really important to drill the hole in the exact place as shown on the above diagram. This is beside the lug on the right hand side of the front of the cartridge. Not in the lug the hole must be beside the lug.

REQUIREMENTS

- ◆ TO491, BLACK 15ml of ink
- ◆ TO492,TO493,TO494,TO495,TO496 15ml of appropriate Cyan, Magenta, Yellow inks.
- ◆ 5x20ml SYRINGES for colour ink
- ◆ 1x20ml SYRINGE for black ink
- ◆ 1 AUSJET CHIP RE-SETTER
- ◆ DRILL TOOL

REFILLING METHOD

Step 1.

Reset the cartridge with the Ausjet Chip Re-setter.

Step 2 .

Place the cartridge so that the ink exit hole is pointing down and the chip is facing away from you.

Step 3 .

Drill a small hole opposite the lug which is on the right hand side of the cartridge. **See above diagram for hole position**

Step 4 .

After making the hole, fill the syringe with the appropriate amount of Ink and slowly refill through the hole that you have just made.

Step 5 .

After the cartridge has been refilled seal the hole with hot melt glue or tape and stand in a upright position for 10 mins. Return to printers and run cleaning cycles until the cartridge functions correctly