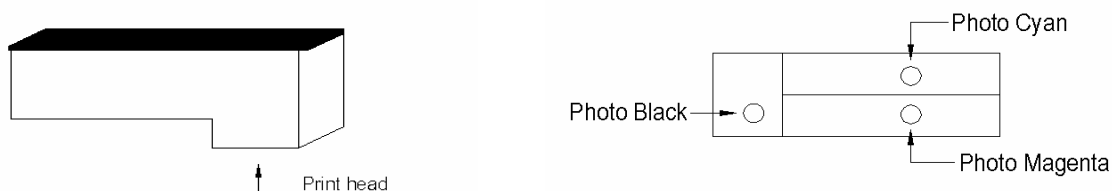


Cartridge:	18C0031 Photo (31)	Cartridge Wt. New:	18C0031 34 grams
OEM:	LEXMARK	Printer:	X3350/5250X5270X7170 P915P6250/Z818
Printhead Location:	Cartridge	Cartridge Type:	Sponge
Reliability:	* * * *	Skill Level:	Average

Lexmark 18C0031



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COMMENTS

These are sponge filled cartridges. Sponge is prone to drying out which may cause it to accept less ink than stated. Wash sponge out with alcohol/distilled water if this occurs. Easy cartridge to refill.

REQUIREMENTS

- ◆ 18C0031 : 7 ml Appropriate Colour Ink
- ◆ 10 ml syringe with sharp needle
- ◆ Head sealing tape and or cartridge clip.
- ◆ Steam for improved results

REFILLING METHOD

STEP 1.

Peel of the top label.

STEP 2.

Fill syringe with 7 ml ink and insert through the appropriate hole (see above diagram) into the sponge as far as it will go. Inject ink s-l-o-w-l-y into the cartridge making sure the needle is sitting on the bottom of the cartridge.

Cartridge may not accept the full 7ml of ink. Sit cartridge on paper towel after filling to absorb any drips.

STEP 3.

Use the Ausjet priming tool to remove air locks and prime the cartridge. Then do a DAB test. Then run 2 to 3 cleaning cycles and do a test print.

STEP 4.

If not printing correctly gently steam or soak the printhead in hot water for 10-20 mins. Then repeat step3