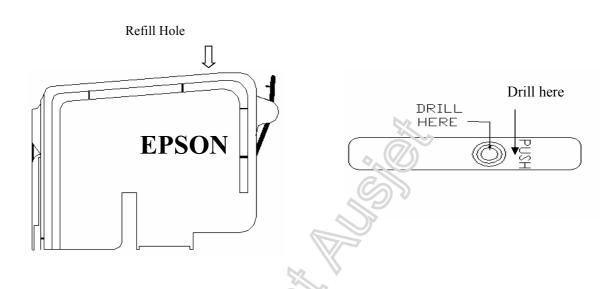
Cartridge:	TO461,TO472,TO473 TO474	Cartridge Wt. New:	TO461 BK approx 40g
OEM:	Epson	Printer:	C63/C65/C83/CX6300 CX6500
Printhead Location:	Printer	Cartridge Type:	
Reliability:	*	Skill Level:	EXPERT



#### COMMENTS

Read special Epson section on page 37 first

## REQUIREMENTS

- ◆ TO461,BLACK **25ml** of ink
- ♦ TO472,TO472,TO473,TO474 **20m** of appropriate Cyan, Magenta, Yellow inks.
- ♦ 3x20ml SYRINGES for colour inlex
- ♦ 1x30ml SYRINGE for black ink
- ♦ 1 AUSJET CHIP RE-SETTEP
- DRILL TOOL

#### REFILLING METHOD

## Step 1.

Reset the cartridge with the Ausjet Chip Re-setter.

#### Step 2

Place the cartridge so that the ink exit hole is pointing down and is on the surface in front of you. The Epson Label should be pointing towards your chest. This is the front side of the cartridge.

# Step 3.

On the top of the cartridge is a bull's eye label and the word "Push". Drill a small hole right in the centre of the bullseye. Then drill a second hole in front of the first hole. (Make the hole toward the Epson label otherwise you will create a permanent leak). Make sure to drill through the 2 layers of plastic on the top of the cartridge. The second hole is to allow air to escape while filling the cartridge with ink.

#### Step 4.

After making the hole, put the cartridge back into the printer to refill. It is a lot less messy this way.

### Step 5 .

Fill your syringe with the appropriate amount of Ink. Put the syringe into the hole which you have just made till it hits a baffle about 1cm below the surface of the cartridge.

## Turn to next page

Step 6. Fill the cartridge very S-l-o-w-l-y with the appropriate ink. The ink has to have time to run into the various internal chambers. Air and ink bubbles will come out of this hole. This is normal, be careful not to over full.			
Step 7. Sealing the cartridge is optional and only necessary if you plan to transport the cartridge. The hole can be sealed with hot glue if required.			
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