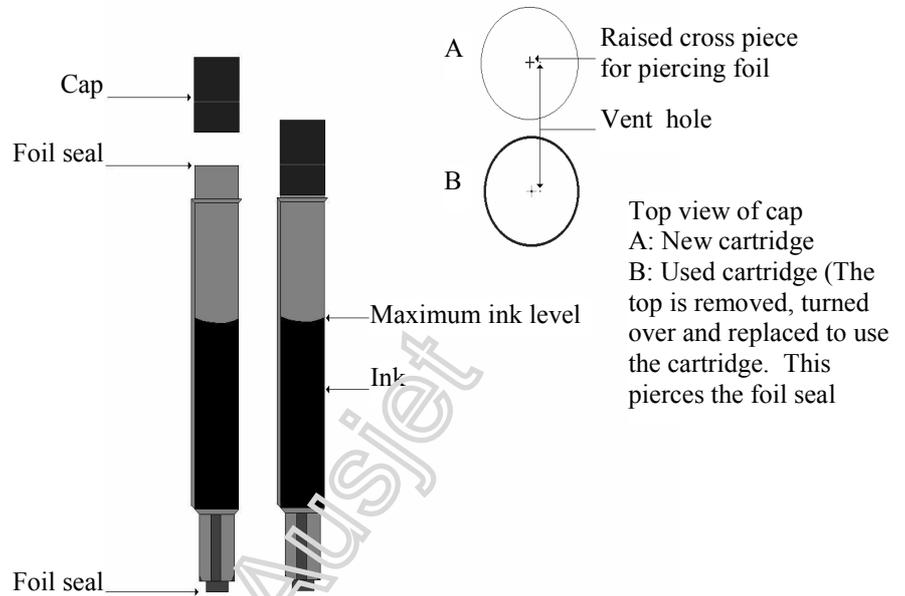


Cartridge:	8R2302, 8R2303, 8R2304, 8R2305	Cartridge Wt. New:	11 g
OEM:	XEROX	Printer:	4020
Printhead Location:	Printer	Cartridge Type:	Reservoir
Reliability:	Not Documented	Skill Level:	Average



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Fig. 2.80

COMMENTS

This cartridge looks like a pen. It is narrow at the base where it is inserted into a reservoir in the printer.

REQUIREMENTS

5 ml Appropriate Cyan, Magenta, Yellow and Black Inks
1 x 5 ml Syringe

REFILLING METHOD

STEP 1.

Seal the narrow end of the cylinder, where the printer pierced it, with tape so that it is completely air tight.

STEP 2.

Remove the blue lid. It will just lift off. (The lid can go on either way. When the cartridge is new the lid is on upside down and the user turns it over to pierce the foil underneath creating a vent hole after they insert it into the printer.)

STEP 3.

Inject ink into the foil at the wide end underneath the cap you just removed. Seal the foil with tape and replace cap for shipping. If you put the cap on the way you found it, it will pierce the seal so you might want to put it back on upside down and leave an instruction for your customer to turn the cap over when they want to use the cartridge. **Do not put more than 5 ml into the cartridge even though it could hold more than this.**