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|----------------------------|----------------|---------------------------|-------------------------------------|
| Cartridge: | SO20025 | Cartridge Wt. New: | 45 g |
| OEM: | Epson | Printer: | Stylus 400, Stylus 800, Stylus 1000 |
| Printhead Location: | Printer | Cartridge Type: | Sponge |
| Reliability: | ***** | Skill Level: | Novice |

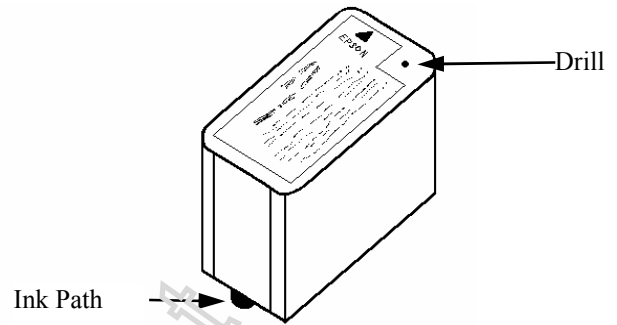


Fig.2.3

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COMMENTS

This is an easy cartridge to refill. Epson sealing plugs for this cartridge are now available. Read Epson section. Note: The two metal probes at the base of the cartridge indicate an 'out of ink' status to the printer. Circuit will be open if cartridge is empty. Closed if ink covers both probes inside the cartridge. Read special Epson section on page 37 first.

REQUIREMENTS

- ◆ 15 ml Appropriate Black Ink. (Refer to Ausjet Ink Selector)
- ◆ 20 ml syringe with 18g sharp needle
- ◆ Hand drill
- ◆ Strong tape for ink path hole

REFILLING METHOD

STEP 1.

Place adhesive seal over ink path hole. Next drill a 1.5 mm hole at the location shown. Attach needle to syringe and draw 15-20 ml of ink into it. Place cartridge to be filled on a paper towel.

STEP 2.

Insert the needle to full depth into the drilled hole and very, very slowly inject ink. Pull back slowly on needle while injecting to expose different parts of the sponge to the ink. When ink wells to top draw back to remove 1-2 ml.

STEP 3.

Remove ink path hole tape to ensure cartridge is not dripping. Let sit for one hour then replace for shipping. Tape drill hole. Allow to sit overnight before printing to allow ink to settle.