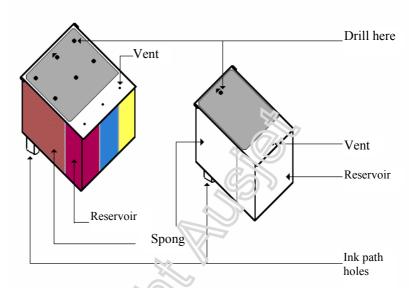
Cartridge:	SO20047 SO20049	Cartridge Wt. New:	<b>SO20047</b> Approx 55 g <b>SO20049</b> Approx 76 g
ОЕМ:	Epson	Printer:	Stylus Colour II, Stylus Colour IIS Stylus Colour 200, 500
Printhead Location:	Printer	Cartridge Type:	Sponge & Reservoir
Reliability:	*	Skill Level:	Expert

Fill with syringe at an angle



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Fig. 2.35

Fig. 2.36

### COMMENTS

Because each of these cartridges contains a reservoir and a sponge filled section the instructions are the same even though the ink types and quantities vary. Read special Epson section on page 37 first.

# REQUIREMENTS

- ♦ S020047 10-15 ml Appropriate Stack Ink. (Refer to Ausjet Ink Selector)
- ♦ S020049 0-10 ml each Appropri≥te Cyan, Magenta, Yellow Inks
- ♦ S020097 0-10 ml each Appropriate Cyan, Magenta, Yellow Inks
- ♦ 1 x 10 ml syringe per colour
- Tape or Epson plugs

# REFILLING METHOD

## STEP 1.

Turn cartridge over to locate the ink path holes. Seal using tape or Epson plugs. (See Epson section for more information.)

## STEP 2.

Drill three holes in the top of each chamber in the cartridge at the locations shown in the diagram. (See Fig. 2.35 & 2.36). One hole is for the reservoir. One is for the sponge and the third is to vent the sponge. A colour cartridge will have three chambers while the black has one chamber.

#### STEP 3.

Using the correct ink(s) for your cartridge fill your syringe. Now insert syringe all the way into the cartridge through drilled hole angling needle toward the ink path hole at the base. Very slowly, fill back hole first, then front and then centre. As ink level rises, air should exit from the other holes.

#### STEP 4.

Seal the rear holes that go into the reservoir section with hot glue. Leave the front two holes that go into the sponge open.

Do not remove the seals over the exit ports.

#### STEP 5.

Use centrifugal force to force ink past the filter screen into the ink path hole area for priming the cartridge. Allow cartridge to sit for at least 24 hours to allow the ink to permeate the sponge. After this time inspect the cartridge for voids and repair as described in the 'Epson Section' of this manual.

