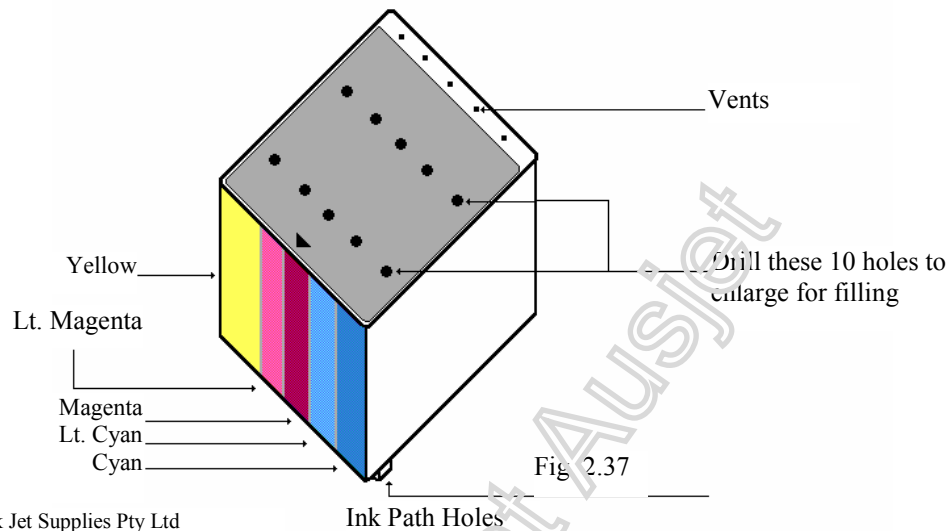


<b>Cartridge:</b>	<b>SO20110 S020193 T001</b>	<b>Cartridge Wt. New:</b>	Approx 88g
<b>OEM:</b>	<b>Epson</b>	<b>Printer:</b>	Stylus Photo, Photo EX
<b>Printhead Location:</b>	Printer	<b>Cartridge Type:</b>	Sponge
<b>Reliability:</b>	**	<b>Skill Level:</b>	Average



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## COMMENTS

These are almost identical foam filled, five chamber cartridges.. Most Epson cartridge are sponge filled tanks and the procedure is virtually the same for all. **important:** Read special Epson section on page 37 first.

## REQUIREMENTS

- ◆ 0-15 ml each Appropriate Cyan, Magenta, Yellow, Lt. Cyan, Lt. Magenta Inks. (Refer to Ausjet Ink Selector)
- ◆ 5 x 20 ml syringe with sharp 18g needle
- ◆ Strong tape or Epson Photo plugs

## REFILLING METHOD

### STEP 1.

Clean and dry ink path hole surfaces completely with alcohol. Apply black electrical tape starting halfway up the sides of the cartridge. Press cartridge firmly on a wad of newspaper to seal the tape across the ink path holes.

### STEP 2.

Drill two holes in the top of the cartridge as shown. One in the front and one in the middle of each chamber.

### STEP 3.

Fill the syringe with up to 15 ml of ink and insert into the front hole of the first chamber. Angle the needle towards the exit port. Now inject half the ink very slowly and carefully. Remove the needle and inject the remainder of the ink into the second hole in the middle of the cartridge. If ink comes out of the top the chamber is full. Draw back 1-2 ml to prevent over filling. As you fill through one hole, displaced air should

vent through the other. Keep the holes in the other chambers taped to prevent spillage contamination.

**STEP 4.**

Repeat Step 3 for each of the five chambers.

**STEP 5.**

Remove tape at base of cartridge and allow to drip for thirty minutes prior to replacing. Use centrifugal force to prime ink path holes. Do not tape over the fill holes or the vent hole grooves on top of the cartridge.

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